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## ENGINEERING CHANGE REQUEST

### ECR 425

<b>Date Opened:</b> 8/3/22 3:32 PM <b>Type:</b> Drawing/Pattern Change <b>Priority:</b> Medium <b>Status:</b> Quality Disposition <b>Reason:</b> <b>Expense:</b> 0 <b>Target Date:</b> <b>Execution Date:</b> <b>ECR Approval No:</b>	<b>Requested By:</b> Drouin, Steven <b>Responsible Engineer:</b> Drouin, Steven <b>Requester*:</b> Paquette, Daniel <b>DE Approver*:</b> Shepherd, David <b>ECR Lead*:</b> Drouin, Steven
<b>RE (R&amp;D):</b> <b>Status Note:</b>	<b>**BRIEF DESCRIPTION**:</b> <b>D135-1027</b> <b>DESCRIPTION/ ADR CONTENT**:</b> Missing Dim's for one hole on drawing Also this ECR is to re-inspect the following parts to the correct Rev. And Change #, this update was not done at ECR 366 D135-1027-141 Rev. D D135-1027-143 Rev. D D135-1027-151 Rev. F D135-1027-153 Rev. D D135-1027-241 Rev. D D135-1027-243 Rev. E D135-1027-251 Rev. F D135-1027-253 Rev. E D135-1027-101/-103/-141/-143/-201/-203/-241/-243 update to Change #003 D135-1027-111/-113/-211/-213 update to Change #002

### CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
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### PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
D135-1027-101		Active	H135/EC135 - FWD Crosstube - Std Low - w/ Saddles	Finished Good	D135-1027-101 D135-1027-101 D135-1027-101 D135-1027-101 D135-1027-101 D135-1027-101		IIN-D135-1027-RevE.pdf
D135-1027-103		Active	H135/EC135 - FWD Crosstube - Mid Height - w/ Saddles	Finished Good	D135-1027-103 D135-1027-103 D135-1027-103 D135-1027-103 D135-1027-103 D135-1027-103 D135-1027-103 D135-1027-103 D135-1027-103		IIN-D135-1027-RevE.pdf

[https://www.plexonline.com/f0bc8145-0549-4586-8213-d490e225034b/Plexus Control/Report Viewer 2.asp?URL=../ecr/ecr\\_print.asp&ECR Key=85...](https://www.plexonline.com/f0bc8145-0549-4586-8213-d490e225034b/Plexus%20Control/Report%20Viewer%202.asp?URL=../ecr/ecr_print.asp&ECR_Key=85...) 2/4

[https://www.plexonline.com/f0bc8145-0549-4586-8213-d490e225034b/Plexus\\_Control/Report\\_View/Viewer\\_2.asp?URL=../ecr/ecr\\_print.asp&ECR\\_Key=85...](https://www.plexonline.com/f0bc8145-0549-4586-8213-d490e225034b/Plexus_Control/Report_View/Viewer_2.asp?URL=../ecr/ecr_print.asp&ECR_Key=85...) 3/4

					D135-1027-243 D135-1027-243 D135-1027-243 D135-1027-243 D135-1027-243 D135-1027-243 D135-1027-243 D135-1027-243 D135-1027-243 D135-1027-243 D135-1027-243 D135-1027-243		
D135-1027-251		On hold	Std Height Aft Crosstube	Sub-assembly			
D135-1027-253		On hold	Mid Height Aft Crosstube	Finished Good			

## INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
D135-1027-101		0 *	0 *	0 *
D135-1027-103		2 *	0 *	1 *
D135-1027-111		2 *	0 *	1 *
D135-1027-113		2 *	0 *	0 *
D135-1027-141		0 *	0 *	1 *
D135-1027-143		2 *	0 *	2 *
D135-1027-151		6 *	0 *	6 *
D135-1027-153		7 *	4 *	6 *
D135-1027-201		2 *	0 *	0 *
D135-1027-203		1 *	0 *	0 *
D135-1027-211		2 *	0 *	0 *
D135-1027-213		2 *	0 *	0 *
D135-1027-241		4 *	0 *	0 *
D135-1027-243		2 *	0 *	2 *
D135-1027-251		0 *	2 *	0 *
D135-1027-253		5 *	5 *	4 *

## EFFECTS

Effect Group	Effects
1. Quarantine?	Immediate quarantine required
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required (D135-1027-141 D135-1027-143 D135-1027-151 D135-1027-153 D135-1027-241 D135-1027-243 D135-1027-251 D135-1027-253)